

Made of recycled plastic

# Riser rings

For manhole adjustment



Customer service +45 7516 9029 Ambolten 1, DK-6800 Varde info@lhi.dk

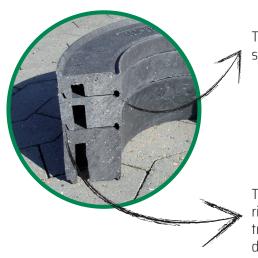




Maintain the integrity of your infrastructure by reducing traffic vibration damage. The riser ring is a simple, economic, efficient, and long-lasting solution for manhole structure damage problems. It dissipates the energy transferred between the casting and the manhole structure. Since the surfaces are separated by the riser ring, the friction/stress component is dramatically reduced. These two elements then work together, rather than against each other, to help maintain the integrity of the infrastructure support system. It maximises performance and extends the lifetime of the manhole structure.

#### **Advantages**

- Extends lifetime of manhole structure
- High strengt low weight
- Easy to handle
- Reduces traffic vibration damage
- Protects against load concentration
- Will not break or crack
- Made of recycled plastic



The groove makes it easy to seal the riser rings

The rabbet ensures that the riser rings are stable during transportation and that they don't shift during mounting.





## Riser ring with rabbet and sealing groove

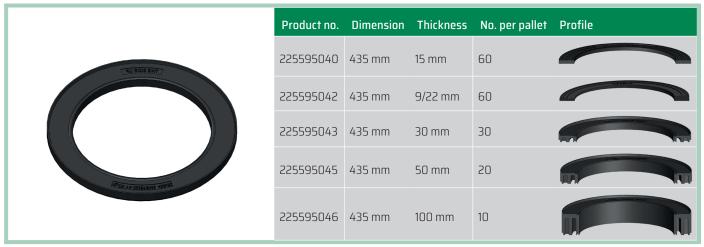






# Riser ring with rabbet and sealing groove

For manhole adjustment











## Riser ring no rabbet



Product no.	Dimension	Thickness	No. per pallet	Profile
*225595019	280 mm	10 mm	300	
*225595029	300 mm	10 mm	300	TOTAL PARTY.
225595030	320 mm	15 mm	225	
225595032	320 mm	9/22 mm	225	
225597033	320 mm	30 mm	120	
225597035	320 mm	50 mm	80	
225597036	320 mm	100 mm	40	



Product no.	Dimension	Thickness	No. per pallet	Profile
225595040	435 mm	15 mm	60	
225595042	435 mm	9/22 mm	60	
225597039	435 mm	30 mm	30	
225597040	435 mm	50 mm	20	
225597041	435 mm	100 mm	10	



# Riser ring no rabbet



Product no.	Dimension	Thickness	No. per pallet	Profile
225595060	605 mm	15 mm	60	
225595062	605 mm	9/22 mm	60	
225597059	600 mm	30 mm	30	
225597060	600 mm	50 mm	20	
225597061	600 mm	100 mm	10	



Product no.	Dimension	Thickness	No. per pallet	Profile
225595080	800 mm	15 mm	75	
225595082	800 mm	9/22 mm	75	
225597079	800 mm	30 mm	30	
225597080	800 mm	50 mm	20	
225597086	800 mm	100 mm	10	



Product no.	Dimension	Thickness	No. per pallet	Profile
225597258	640	15	60	
225597262	640	9/22	50	
225597259	640	30	30	
225597260	640	50	20	
225597261	640	100	10	



Ø600 riser rings on concrete cone.



Ø600 well raised with riser rings and fixed frame



Ø600 well raised with riser rings and floating frame

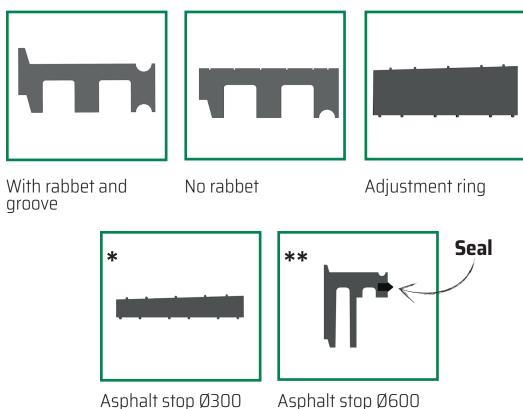


# **Quality Control**

Approved	Pressure KN	Temp.
V	500	+ 23° C
V	500	- 30°C
<b>√</b>	210	- 65°C

Test is performed by Force Institute (Equipment: Amsler 600 KN). No issues or damages were applied to the products.

## **Profiles**



## Riser rings, cones and covers

With many years of experience and co-operation with our customers, we have developed a complete series of riser rings to adjust the well-constructions. The risers are made from recycled plastic, and thus has a high strenght and a low weight. They kan be combined as required to reach the right hight of the construction. The cover made from recycled plastic can also be used as protection of the shaftpipe, while the construction is being done. The cover is installed inside the cone preventing material to fall down in the well when opened.





#### **Cones with rabbet**



#### **Cones no rabbet**







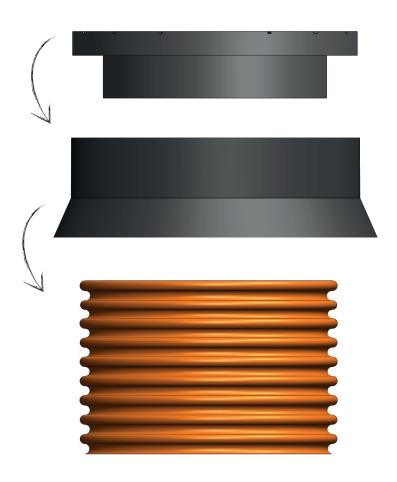
#### **Manholes with rabbet**



### **Manholes no rabbet**









## **Sustainability**

Sustainability is a central part of our organisation. In our business we work with sustainability in three different ways.

#### Passionate abot correct treatment of wastewater

• We deliver solutions and advice that ensures that wastewaster is treated in the most environmentally friendly way.

#### **Green thinking**

• We take responsibility for EU's objectives within recycling of plastic, as we in parts of our production solely use recycling plastic.

#### Responsibility

 We appreciate our employees which is why we are focusing on creating a work environment where inclusion and safety is our top priority. We want our employees to be acknowledged and developed so they can be able to grow with a task, be happy at work and provide the best service for our customers. We treat our employees from the basis of: "threat your employees wekk and they will treat your customers well."



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